

VirTis GPFD 24DX48

General Purpose Freeze Dryer



Key Features

- Compact, freestanding and mobile design.
- Clear acrylic product and condenser chamber doors.
- Optional programmable heat allows for chamber temperature control to 60 °C.
- Intellitronics™ controller with manual and automatic drying capabilities.
- Smooth-wall condenser.
- 304 Stainless steel trays with open mesh.

Electrical Requirements

208 / 230 VAC*	1 Φ	60 Hz*
220*	1 Φ	50Hz*
230 / 240 VAC*	1 Φ	50 Hz*
	25L ES	35L EL
Breaker Amperage*	30 A	40 A
Plug Type (60 Hz Systems)	NEMA L6-30-P	NEMA 6-50-P
Recommended Receptacle (60 Hz Systems)	NEMA L6-30-R	NEMA 6-50-R

Performance Specifications

	25L ES	35L EL
Chamber Temperature Control Range (Without Heat)	-29 to 0 °C	-29 to 0 °C
Chamber Temperature Control Range (With Heat)	-29 to 60 °C	-29 to 60 °C
Lowest Condenser Temperature (50 Hz / 60 Hz)	-50 °C / -53 °C	-82 °C / -85 °C
Maximum Condenser Capacity	25 L	35 L
Condenser Surface Area	506 in ² (3264 cm ²)	750 in ² (4838 cm ²)
Maximum Ice Condensing Capacity in 24 hours†	12 L	20 L
Maximum Deposition Rate†	0.50 L/hour	0.83 L/hour
Number of Compressors	2	3
System Refrigerant (Product Chamber)	R-404A	R-404A
System Refrigerant (Condenser)	MO 89	R508B, R407C
Vacuum Time to 100 Millitorr§	≤ 30 minutes	≤ 30 minutes
Vacuum Rate of Rise§	≤ 30 mT/hour	≤ 30 mT/hour
Lowest System Vacuum§	≤ 50 mT	≤ 15 mT

Note: Performance specifications are based on SP Scientific test data from units operating at an ambient room temperature of approximately 20 °C. SP Scientific recommends an operating range of 15-25 °C (59-77 °F).

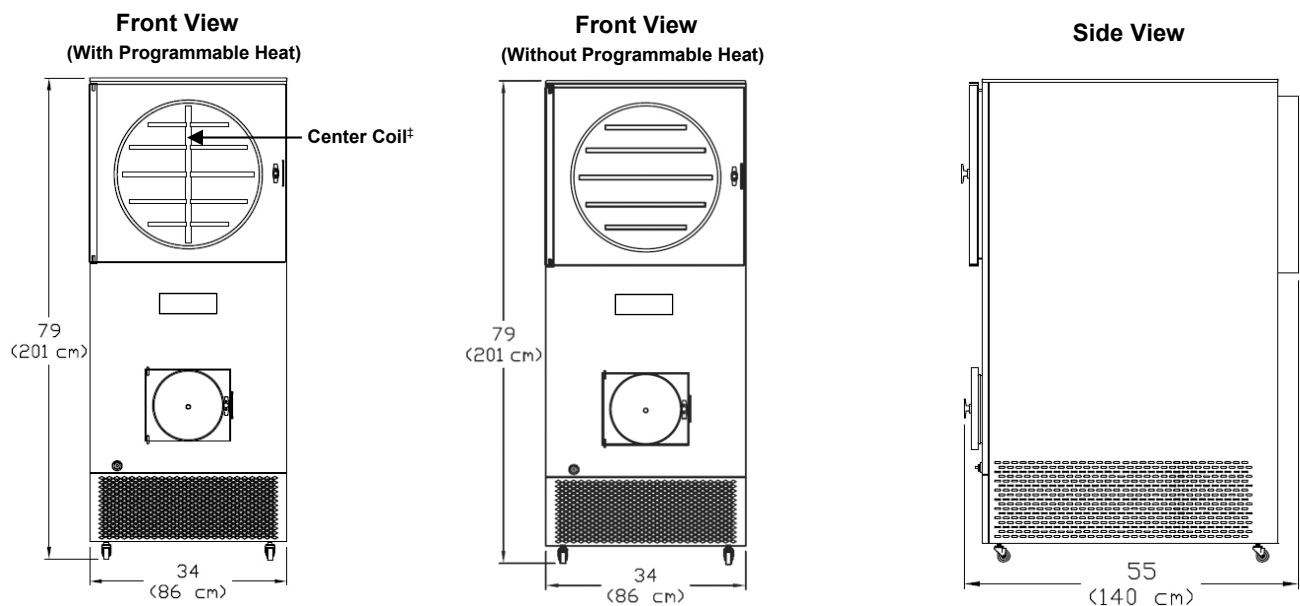
Utility Requirements

	25L ES	35L EL
Ambient Room Temperature	20 °C	20 °C
Approx. Peak Heat Generated (Without Heat)	7,200 BTU/h	9,800 BTU/h
Approx. Peak Heat Generated (With Heat)	8,900 BTU/h	11,500 BTU/h

GPFD25 – 2448H ES Refrigerant Information				
Gas	F gas	Charge (kg)	GWP	C02e
#1	M089	0.594	3805	4.481
Gas	F gas	Charge (kg)	GWP	
#2	R404A	0.566	3922	
The refrigerants and insulating foam contain fluorinated greenhouse gases				
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Dimensional Data

	Standard Configuration
Width	34 in (86 cm)
Depth	55 in (140 cm)
Height	79 in (201 cm)
Approximate Weight	950 lb (432 kg)
Minimum Clearance on All Sides	10 in (25.4 cm)

Additional Information

Construction	316L Stainless Steel Product and Condenser Chambers
Vacuum Pump§	Two-Stage Rotary Vane
Defrost Type	Hot Gas
Refrigerant Type	CFC-Free
Vapor Port	Four (4) Inches

* Voltage supply should be $\pm 5\%$ of the specified nominal voltage. VirTis units are highly customizable and SP Scientific can configure any unit to conform to the service requirements of a wide range of international voltage and phase configurations. Contact SP Scientific for more information.

† The specified Maximum Ice Condensing Capacity in 24 Hours and Maximum Deposition Rate are based on the process of freeze-drying water as aggressively as possible. The freeze dryer's ability to collect ice at an hourly rate or over a specified period is application dependent.

‡ The center coil is provided in the chamber of those units equipped with the programmable heat option. This center coil is used to provide additional heating and cooling of the product chamber and trays. The chamber temperature of units without the heat option is cooled and controlled only by refrigeration coils wrapped around the chamber exterior. A pneumatic isolation valve is included with the programmable heat option.

§ Vacuum specifications are based on SP Scientific test data from similar units equipped with a two-stage rotary vane 400 LPM (liters per minute) vacuum pump.

™ Limited tray spacing available on the top tray.